

Licensee:

# **QUALITY CERTIFICATE**

(Glue laminated finger jointed profiles CTB-LCA)

I.F.O. (Industrie Forestière de Ouesso)

Ngombé **BP 135 OUESSO** 

REPUBLIQUE DU CONGO Tél.: 00.242.05.732.66.41

Licensee No: N° 221

BOSSÉ (guaréa spp.) / SAPELLI (entandrophragma cylindricum) / KOSIPO Wood species:

(entandrophragma candollei) / LIMBALI (gilbertiodendron spp.) / SIPO

(entandrophragma utile) / KANDA (beilschmiedia spp.)

Use according to XP CEN TS 13 307-2: Use class 3\*

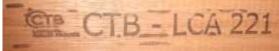
Certified characteristics according XP CEN TS 13307-2 (see on reverse):

Adhesive suitable for use class: classification D4/C4

Manufacturing environment and tolerances

Quality of finger jointing, limitation and veneering

Finger joint	Laminate
AND THE PARTY OF T	
max dimension of finger joint:	max dimension of lamellae:
24 x 145 mm	24 x 145 mm
visible sur la face	DDD, DKD, KKK 2 plis et plus



Only products bearing the mark may avail themselves of this certificate

\* Use in exterior joinery protected with suitable protective surface coating.





TECHNOLOGIQUE

Siège Social 10, rue Galilée 77420 Champs-sur-Mame Tél. +33(0)1 72 84 97 84 www.fcba.fr (In case of obligation, only the French version of the present certificate is the authentic text)

The CTB-LCA certification is a necessary but not sufficient condition for an aptitude for use of the plaice according to its destination. In fact, it must be verified that the durability of the wood species is appropriate for the class of use provided for the structure according to FD P 20 651.

FCBA certifies the conformity of the product described above, under the conditions provided for by the general rules of the mark CTB and the reference system of the mark CTB Lamellés Collés Fittings.

These documents in their current version as well as the list of companies and products under certification are available on the websites: www.fcba.fr.

the year.

Certificate No: The Director Certification 504/17/2133/4 Alain/HOCQUET

Cancel and replaces No:

Date of issue: 01/01/2023

Valid until: 31/01/2025

1/2 Number of pages:



## APPLICABLE TEXTS

#### **SPECIFICATIONS:**

**Quality of the glue** in compliance with *annex A* from standard XP/CEN TS 13307-2 according to the use class: D4 of EN 204 or C4 of EN 12765

Manufacturing environment in compliance with annex B from standard XP/CEN TS 13307-2

Dimensional tolerances in compliance with § 4.2 from standard NF EN 13307-1

**Delamination** rate after "service class 3 conditioning sequence" for intended use in use class 3, in compliance with § 11.2.1 from standard XP/CEN TS 13307-2

**Finger jointing**: . **mechanical strength** in compliance with § 11.3.1.1 from standard XP/CEN TS 13307-2 (except for comparison with solid wood and moisture resistance control)

. water tightness in compliance with § 11.4 from standard XP/CEN/TS 13307-2

Veneer / Coating: in compliance with certification Rules for the CTB-LCA Mark

#### Main texts

XP CEN/TS 13307-2 Laminated and finger jointed timber blanks and semi-finished profiles for

Jan 2010 non-structural uses - Part 2: Production control

NF EN 13307-1 Timber blanks and semi-finished profiles for non-structural uses - Part

Feb 2007 1: Requirements

### Additional texts

EN 204 Classification of thermoplastic wood adhesives for non-structural

April 2002 applications

NF EN 14257 Adhesives - Wood adhesives - Determination of tensile strength of lap

joints at elevated temperature (WATT '91)

NF EN 12765 Classification of thermosetting wood adhesives for non-structural

April 2002 applications

NF EN 408 Timber structures - Structural timber and glued laminated timber -

Nov 2010 Determination of some physical and mechanical properties

NF EN 311 Wood-based panels - Surface soundness - Test method

Oct 1992

EN 350-2 Durability of wood and wood-based products - Natural durability of

April 1994 solid wood - Part 2: Guide to natural durability and treatability of

selected wood species of importance in Europe

**ISO 3131** Wood - Determination of density for physical and mechanical tests

Nov 1975

NF EN 13556 Round and sawn timber - Nomenclature of timbers used in Europe

Dec 2003